

Contents

Preface IX

How to use the Handbook XI

Warranty disclaimer 1

Acetic Acid 3

Unalloyed steels and cast steel 3

Unalloyed cast iron 12

High-alloy cast iron, high-silicon cast iron 13

Structural steels with up to 12 % chromium 19

Ferritic chromium steels with more than 12 % chromium 19

Ferritic-austenitic steels with more than 12 % chromium 19

Austenitic chromium-nickel steels 32

Austenitic chromium-nickel-molybdenum steels 51

Austenitic chromium-nickel steels with special alloying additions 68

Special iron-based alloys 73

Bibliography 77

Alkanecarboxylic Acids 95

Unalloyed steels and cast steel 95

Unalloyed cast iron 95

Austenitic chromium-nickel-molybdenum steels 100

Austenitic chromium-nickel steels with special alloying additions 100

Special iron-based alloys 100

High-alloy cast iron, high-silicon cast iron 101

Structural steels with up to 12 % chromium 102

Ferritic chromium steels with more than 12 % chromium 103

Ferritic-austenitic steels with more than 12 % chromium 103

Austenitic chromium-nickel steels 104

Austenitic chromium-nickel-molybdenum steels	107
Austenitic chromium-nickel steels with special alloying additions	107
Special iron-based alloys	107
Bibliography	116

Carbonic Acid 119

Unalloyed and low-alloy steels/cast steel	119
Unalloyed cast iron and low-alloy cast iron	119
Ferritic chrome steels with < 13 % Cr	146
Ferritic chromium steels with \geq 13 % Cr	147
High-alloy multiphase steels	147
Ferritic/perlitic-martensitic steels	147
Austenitic chromium-nickel steels	151
Austenitic CrNiMo(N) steels	169
Austenitic CrNiMoCu(N) steels	169
Bibliography	172

Formic Acid 175

Unalloyed steels and cast steel	175
Unalloyed cast iron	175
High-alloy cast iron, high-silicon cast iron	175
Structural steels with up to 12 % chromium	176
Ferritic chromium steels with more than 12 % chromium	176
Ferritic-austenitic steels with more than 12 % chromium	179
Austenitic chromium-nickel steels	180
Austenitic chromium-nickel-molybdenum steels	180
Austenitic chromium-nickel steels with special alloying additions	180
Special iron-based alloys	183
Bibliography	185

Sulfonic Acids 187

Unalloyed steels and cast steel	187
High-alloy cast iron, high-silicon cast iron	191
Ferritic chromium steels with more than 12 % chromium	191
Austenitic chromium-nickel steels	191
Austenitic chromium-nickel-molybdenum steels	194
Austenitic chromium-nickel steels with special alloying additions	196
Bibliography	197

Alkaline Earth Hydroxides 199

- Unalloyed steels and cast steel 199
- Unalloyed cast iron 218
- High-alloy cast iron, high-silicon cast iron 218
- Structural steels with up to 12 % chromium 219
- Ferritic chromium steels with more than 12 % chromium 219
- Ferritic-austenitic steels with more than 12 % chromium 219
- Austenitic chromium-nickel steels 219
- Austenitic chromium-nickel-molybdenum steels 219
- Austenitic chromium-nickel steels with special alloying additions 219
- Bibliography 220

Ammonia and Ammonium Hydroxide 223

- Unalloyed and low-alloy steels/cast steel 223
- Unalloyed and low-alloyed cast iron 223
- Highly alloyed cast iron 244
- Cast ferrosilicon 244
- Austenitic cast iron (amongst others) 244
- Ferritic chrome steels with < 13 % Cr 244
- Ferritic chrome steels with \geq 13 % Cr 244
- Ferritic/perlitic-martensitic steels 244
- Ferritic-austenitic steels/duplex steels 244
- Austenitic chromium-nickel steels 244
- Austenitic chromium-nickel-molybdenum(N) steels and CrNiMoCu(N) steels 244
- Bibliography 247

Lithium Hydroxide 251

- Unalloyed steels and cast steel 251
- Unalloyed cast iron 257
- High-alloy cast iron, high-silicon cast iron 257
- Ferritic chromium steel with more than 12 % chromium 257
- Austenitic chromium-nickel steels 258
- Austenitic chromium-nickel-molybdenum steels 258
- Bibliography 261

Potassium Hydroxide 263

- Unalloyed steels and low-alloy steels/cast steel 263
- Unalloyed cast iron and low-alloy cast iron 269
- High-alloy cast iron 269

Cast ferrosilicon	269
Austenitic cast iron (among other things)	269
Ferritic chrome steels with < 13 % Cr	270
Ferritic chrome steels with \geq 13 % Cr	271
Ferritic/Perlitic-martensitic steels	271
Ferritic-austenitic steels/duplex steels	271
Austenitic chromium-nickel steels	274
Austenitic CrNiMo(N) steels and CrNiMoCu(N) steels	277
Bibliography	286

Sodium Hydroxide 293

Unalloyed and low-alloy steels/cast steel	293
Unalloyed cast iron and low-alloy cast iron	316
High-alloy cast iron	319
Silicon cast iron	319
Austenitic cast iron (etc.)	319
Ferritic chromium steels with < 13 % Cr	319
Ferritic chromium steels with \geq 13 % Cr	329
High-alloy multiphase steels	334
Ferritic/perlitic-martensitic steels	334
Ferritic-austenitic steels/duplex steels	334
Austenitic chromium-nickel steels	342
Austenitic chromium-nickel-molybdenum(N) steels	349
Austenitic CrNiMoCu(N) steels	361
Special iron-based alloys	362
Bibliography	363

Key to materials compositions 371**Index of materials** 411**Subject index** 421